

Date: Tuesday, 8/22/2006 1:22:43 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: INITIAL PROTOTYPE TEMPLATE
Job Number	: 00063A		
Estimate Number	: 10068		
P.O. Number	: N/A	Part Number	: INITIAL PROTOTYPE
This Issue	: 8/22/2006	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: 00062A	Material	: N/A
	Type : THERMOFORMING	Due Date	: 6/21/2006
Written By	:	Qty:	1 Um: Each
Checked & Approved By	:		
Comment	: Project #:		
	Description:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MFG ENGINEERING	MFG ENGINEERING
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Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

1. - MAT: 2024-T3. 063" THK.
 - (M2024T3S063) Batch: ~~M101022~~ M101022
 - (2.6 SF.)
2. - WATER Jet.
 - Cut ASPEN Dwy D3543. SAP 06:08:22 ①
3. - QC2 SAP 06:08:22 ①
4. - QC8. ①
5. - Chemical Conversion a.m 06-08-23 ①
6. - QC3. - alodine ①

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00063A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

PG

PURCHASING



Comment: PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

N/A 06.08.23

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

06.08.28

4.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: ENGINEERING RESOURCE #1

Approval of project manager

06.08.28

Process Sheet

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Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00063A

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Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

JS 06/09/01

Job Completion



PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
DATE		D3543	SHEET 2 OF 2
06.08.01		TITLE	SCALE
		HINGE DOOR PUSH-OUT WINDOW	1:4

10069

Q

D3543-3 HINGE DOOR PUSH-OUT WINDOW FRAME

NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK ALUMINUM SHEET
(REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



